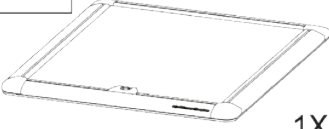
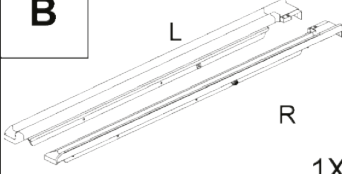
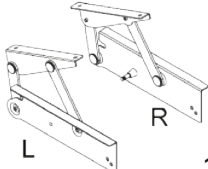
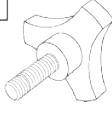

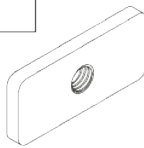
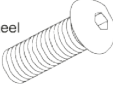



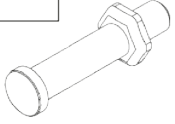

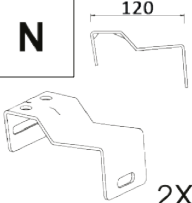
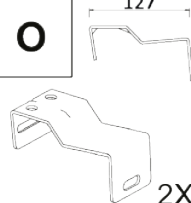
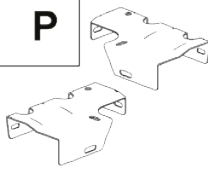



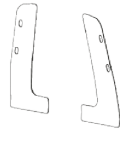


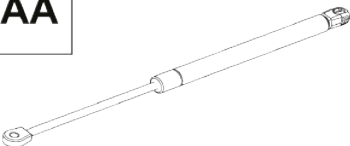
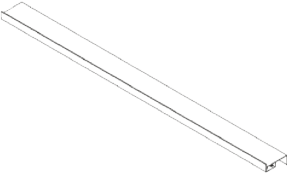
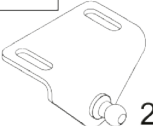



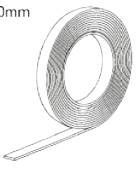
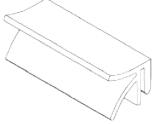
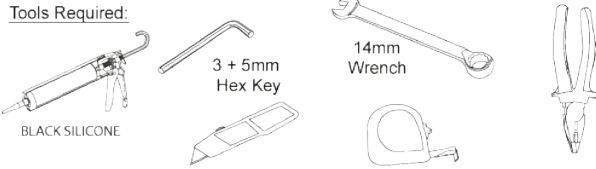
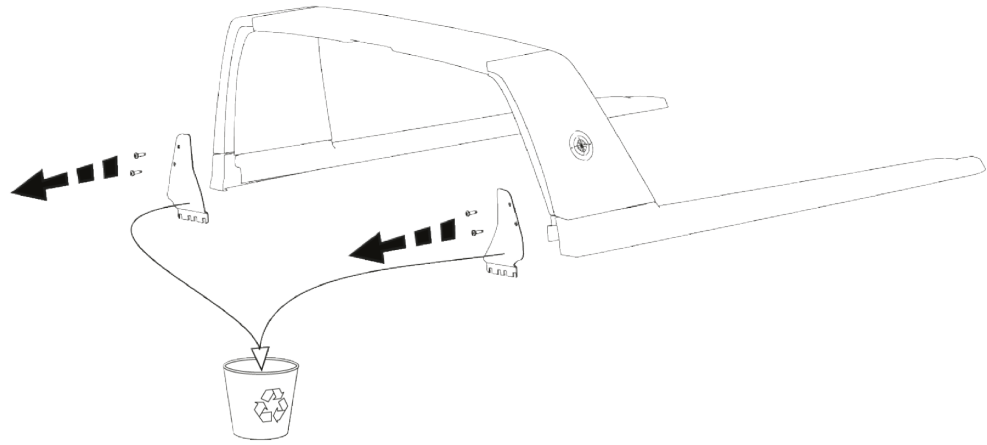


# UpStoneEvolve

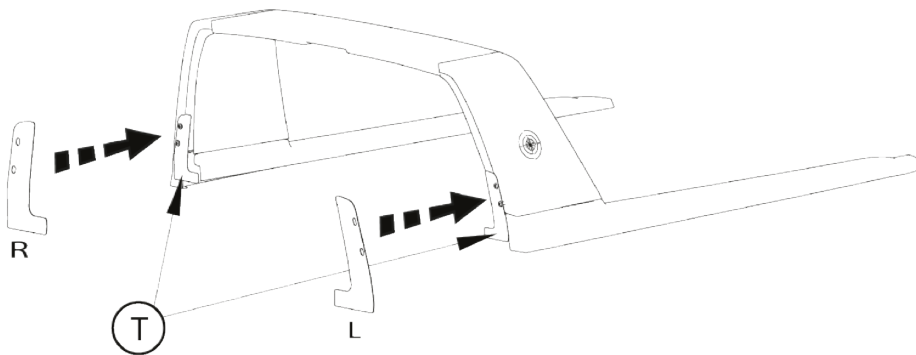
## SAILPLANE LID INSTALLATION MANUAL VW Amarok Aventura DC 2017+ EVOS200S

<b>A</b>  1X	<b>B</b>  L R 1X	<b>C</b>  L R 1X	<b>D</b>  2X		
<b>E</b>  2X	<b>F</b>  2X	<b>G</b> M8x20mm Stainless Steel  8X	<b>H</b> M8 x16 Stainless Steel  16X	<b>I</b>	<b>J</b> M8 Nylock Stainless Steel  8X
<b>K</b> M8 Stainless Steel Spring Washer  2X	<b>L</b>  2X	<b>M</b> 112  2X	<b>N</b> 120  2X	<b>O</b> 127  2X	<b>P</b>  L+R 1X
<b>Q</b> M6x13mm Zinc  8X	<b>R</b> M6x10mm  8X	<b>S</b> M6x18  8X	<b>T</b>  L+R 1X	<b>U</b> M8 Nylock Zinc  4X	<b>V</b> M8 x16 Zinc Washer  8X
<b>W</b>	<b>X</b>	<b>Y</b>	<b>Z</b>	<b>AA</b>  2X	
<b>AB</b>  1X	<b>AC</b>  2X	<b>AD</b> M8 SS SPACER  2X	<b>AE</b> M5 Nylock Zinc  4X	<b>AF</b> M5x18 Zinc  4X	<b>AG</b>
<b>AH</b>	<b>AI</b> 25x 20mm 	<b>AJ</b>  2X	<p><b>Note:</b> If at any stage of installation you find your Aluminium Tonneau Cover to be an unacceptable fit please contact the manufacturer before continuing.</p> <p><b>Tools Required:</b></p>  <p>BLACK SILICONE 3 + 5mm Hex Key 14mm Wrench</p>		
<b>Fitting Kit Number</b> EVOS200	<b>Product</b> UpStone Sailplane Lid	<b>Revision</b> 1	<b>Date</b> 23-04-2019	<b>Page</b> 1 of 8	

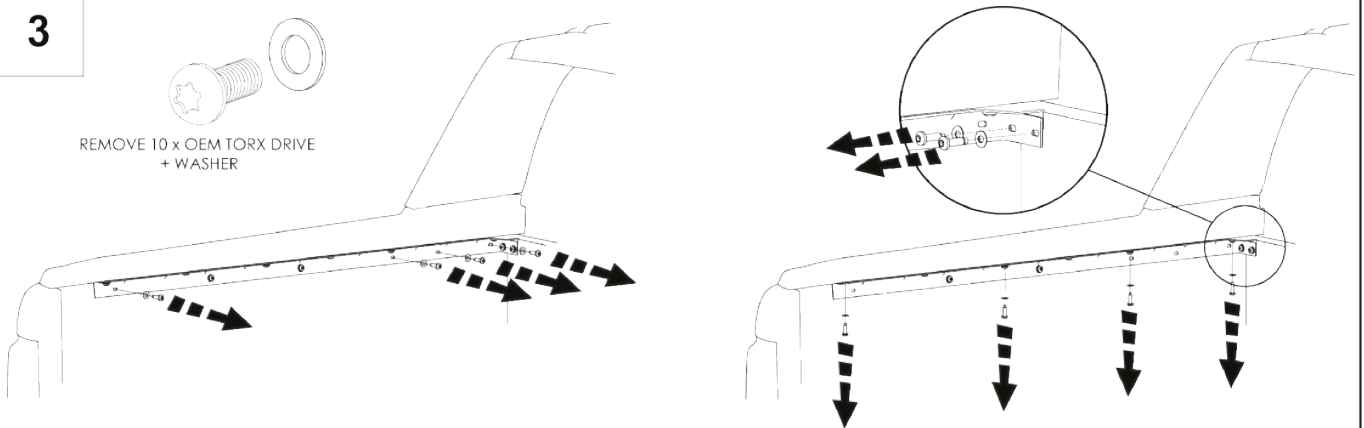
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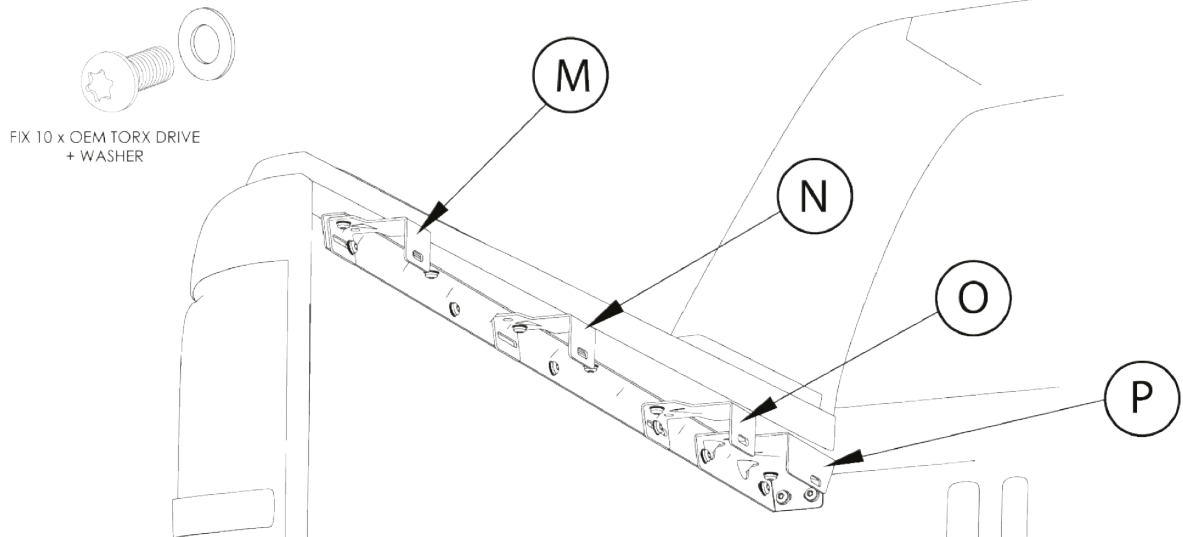
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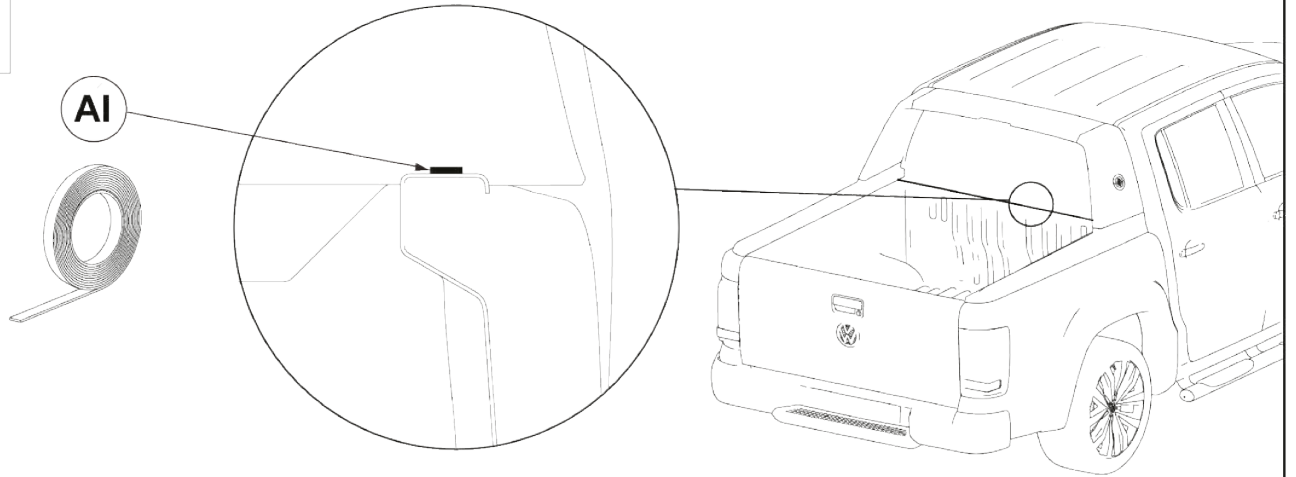


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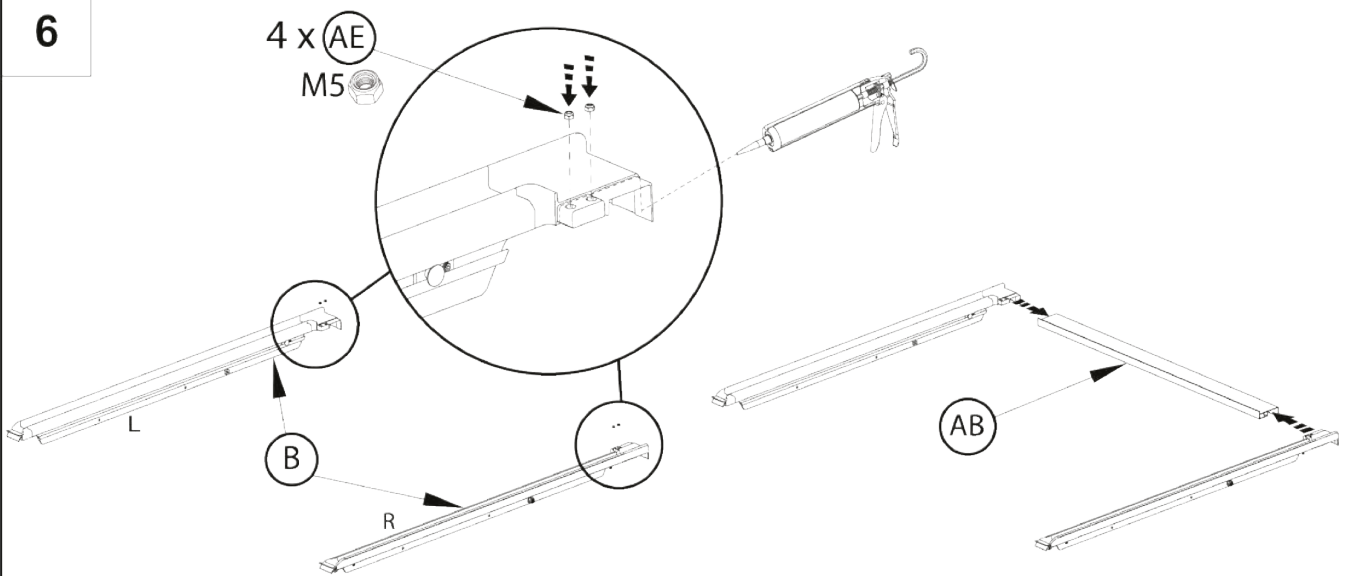


Fitting Kit Number	Product	Revision	Date	Page
EVOS200	UpStone Sailplane Lid	1	23-04-2019	2 of 8

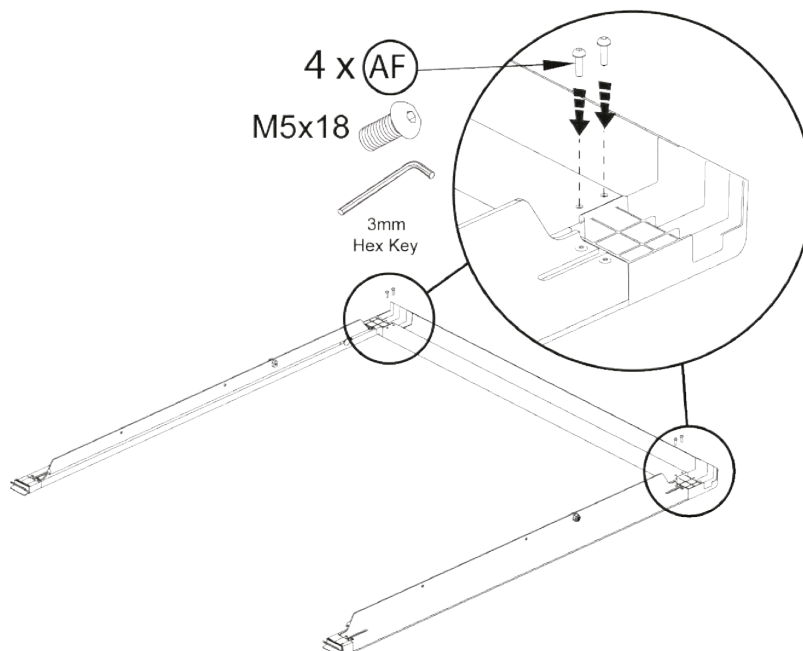
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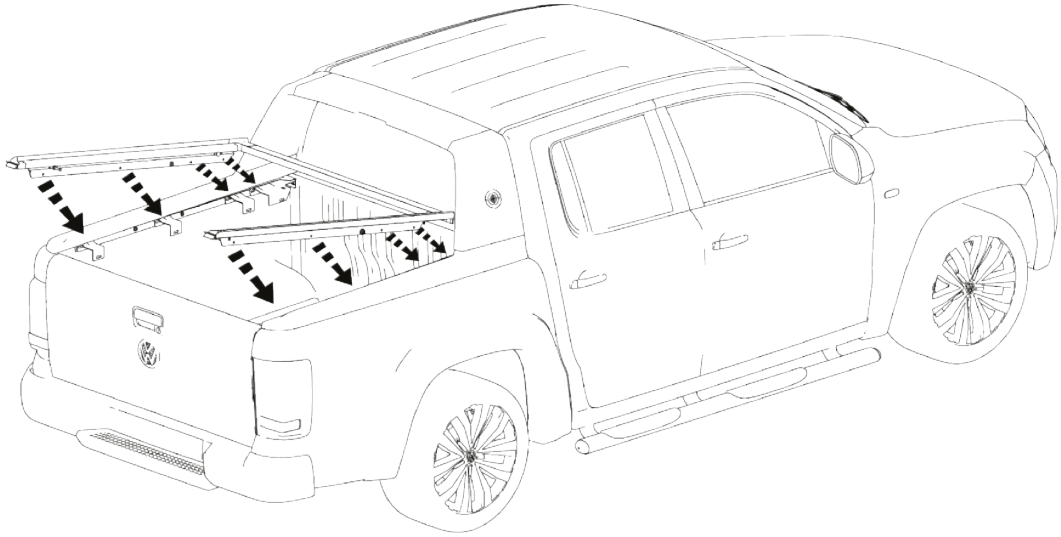


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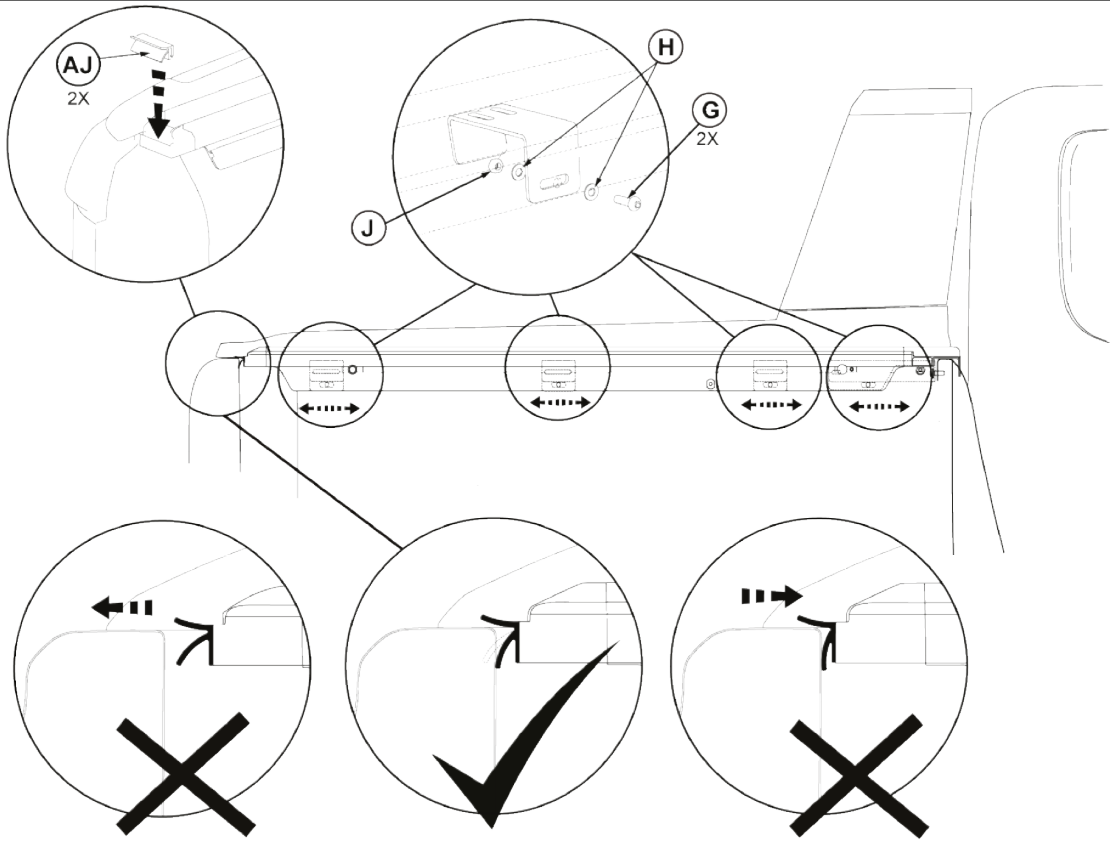


Fitting Kit Number	Product	Revision	Date	Page
EVOS200	UpStone Sailplane Lid	1	23-04-2019	3 of 8

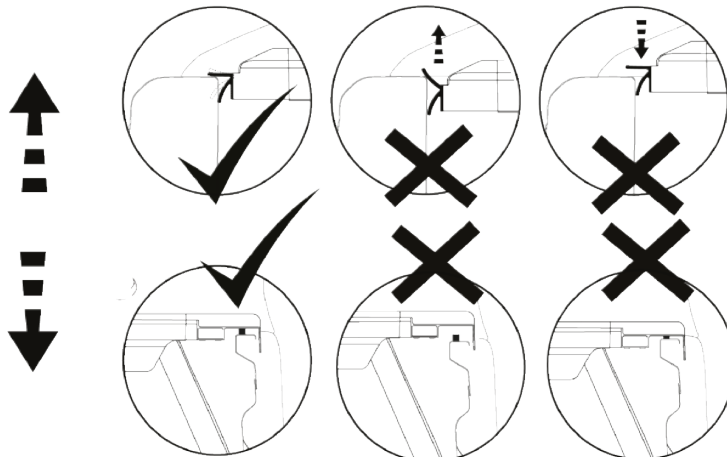
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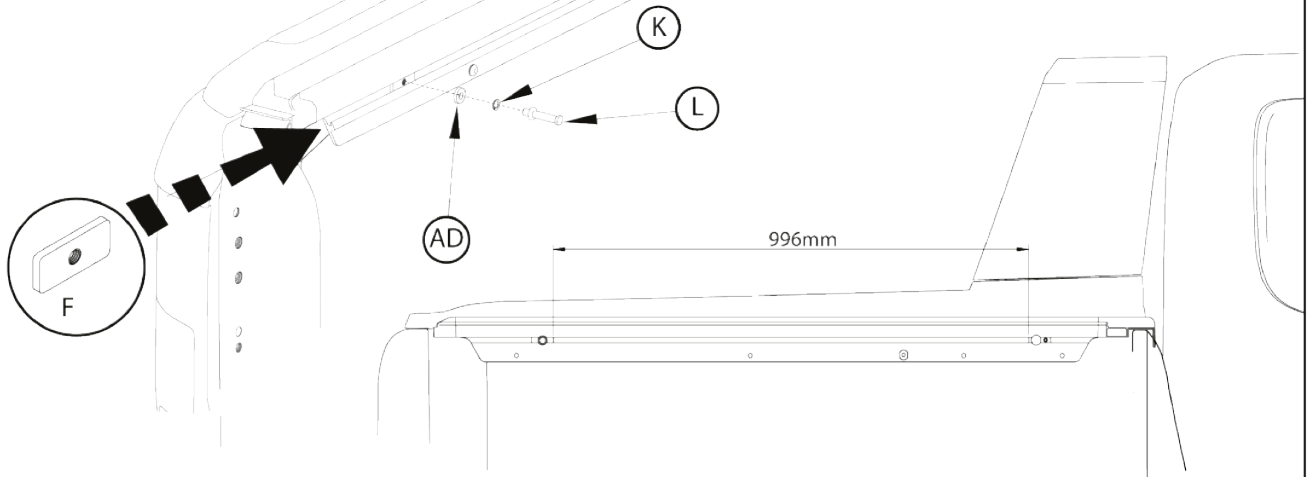


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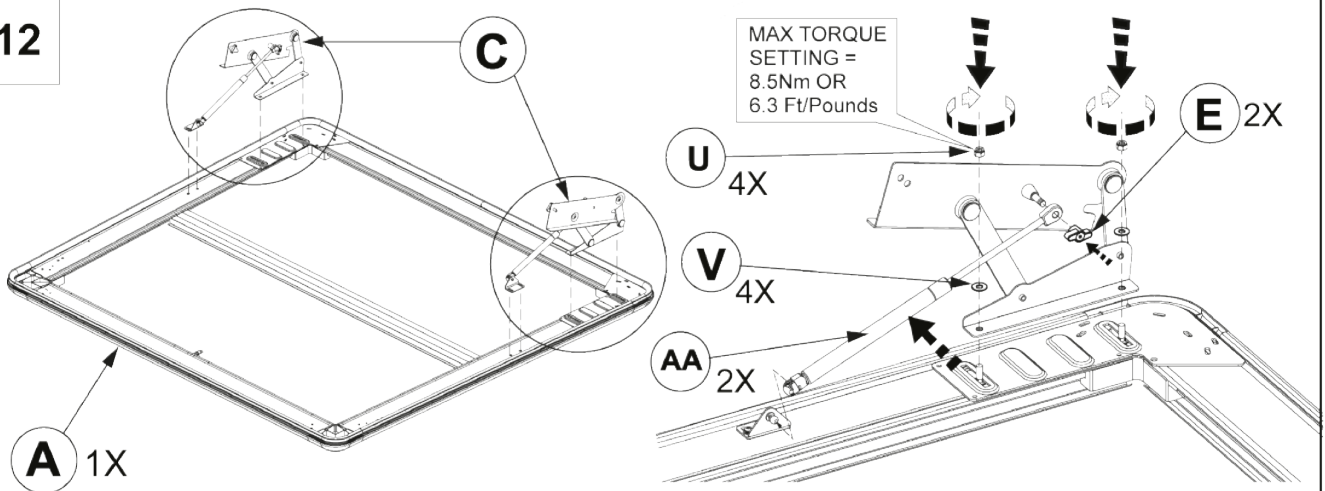


Fitting Kit Number	Product	Revision	Date	Page
EVOS200	UpStone Sailplane Lid	1	23-04-2019	4 of 8

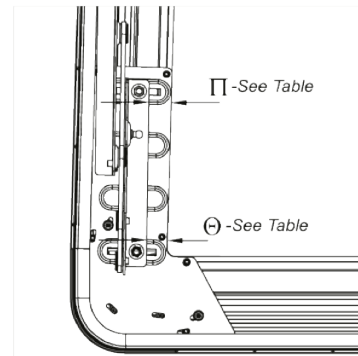
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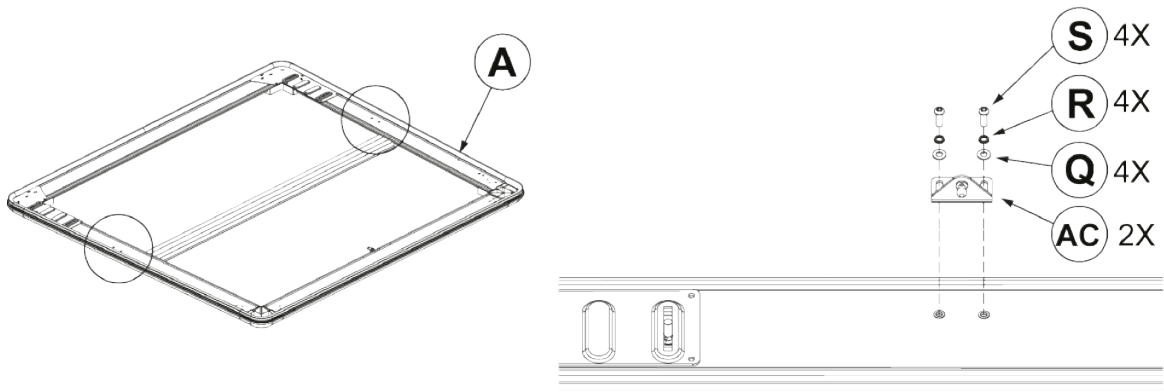
12



Vehicle Model	Π	Θ
	mm	mm
VW Amarok V6 Aventura DC 2017+	24.5	24.5

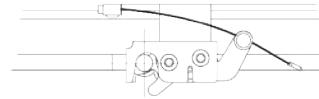
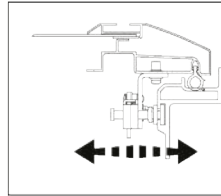
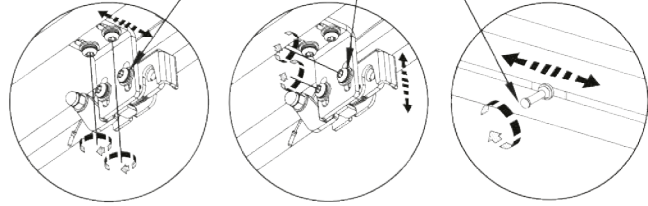
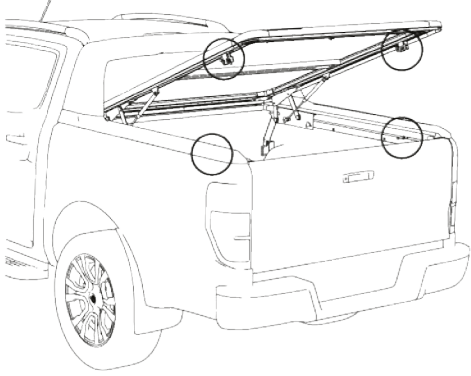


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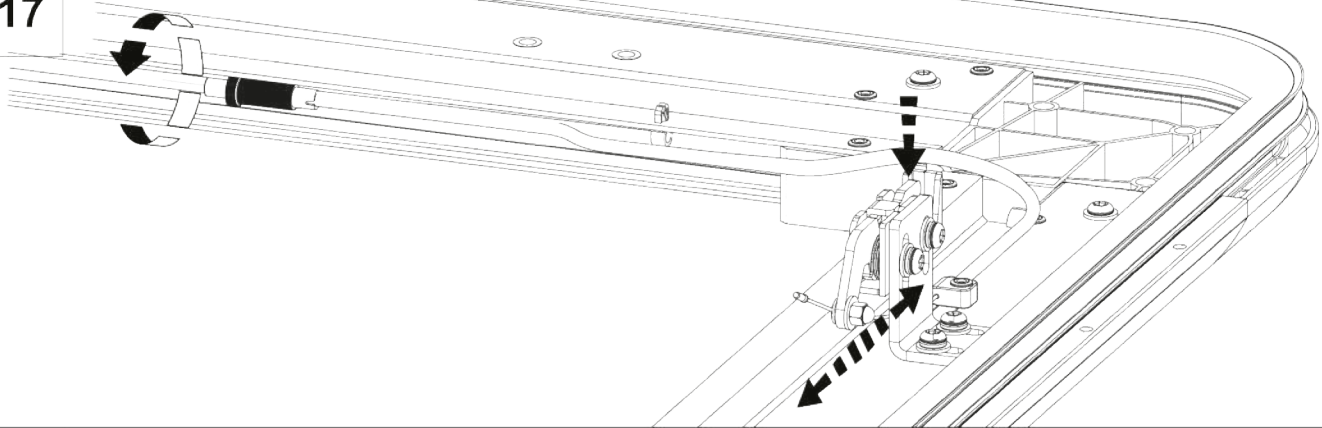
16

MAX TORQUE SETTING = 8.5Nm OR 6.3 Ft/Pounds



Adjust latch bracket, latch height and pin location to align pin with centre of latch. Adjust cable tension to achieve correct latching. **IMPORTANT!** : Ensure seal contacts vehicle in all areas

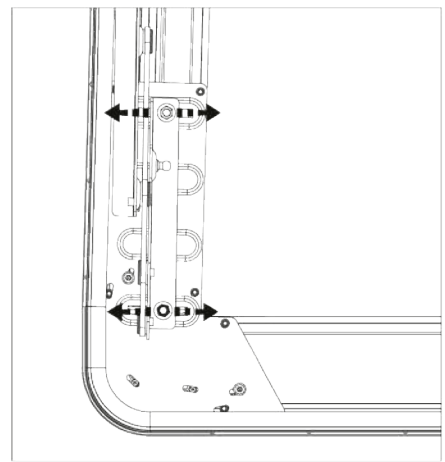
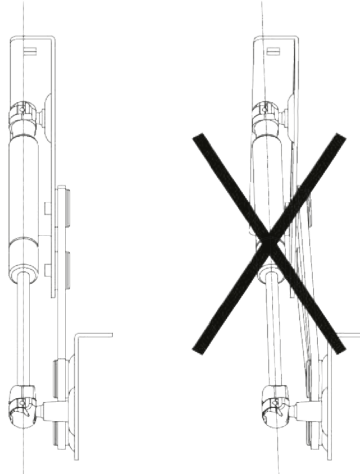
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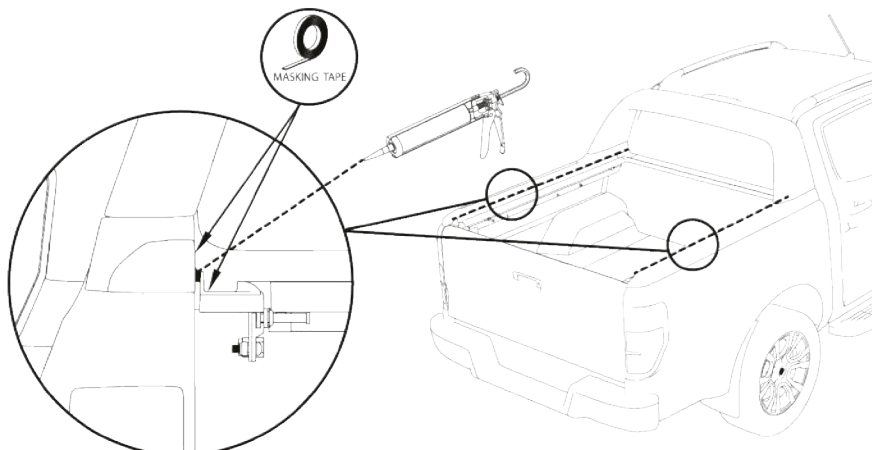
18



Insure hinge is not twisted. Adjust connection to lid if nessessary.



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EVOS200	UpStone Sailplane Lid	1	23-04-2019	7 of 8